



Mig Welding - Mig Brazing - Tig Welding - Mma Welding Manual - Synergic - Pulse - Double Pulse - Full Automatic Levels

PRIMA Multi 200, is a synergic MIG/MAG/TIG/MMA pulsed arc welding machine with inverter technology. Touch screen that displays icons and values.

Programmes; manual, synergic, pulsed, full automatic levels, only the type, thickness of the material and diameter of the wire is set with the synergic programmes. Wire feed motors with encoders for keeping the wire at a constant speed. The machine uses three Mig torches; one for steel, one for aluminium and one for Mig brazing. An optional Tig torch can be used for conventional Tig welding and repairing laser welded joints and single sided spot welding. A further option is to fit a MMA torch for welding up to 4mm rods.

The rear compartment holds two cylinders (medium or large); a cylinder with mixed gas co2/argon and an argon gas cylinder. Three reels of 5Kg coils fit in the sides and one in the top panel. Comes complete with a wall support for the three torches.

| | |
|-------------------------|---------------------|
| Input Voltage | 1 ph 230 V 50Hz |
| Max Installed Power@60% | 5.4 KVA |
| Duty cycle A/% | 200/40 180/60 |
| Fuse Rating | 16 Amps |
| Wire Size Steel | 0.6-0.8-1.0 mm |
| Wire Size Aluminium | 1.0 mm |
| Wire Size CuSi | 0.8-1.0 mm |
| MMA / TIG DC | 200 Amps |
| Protection Class | IP21S |
| Dimensions | 860 x 550 x 1160 mm |
| Weight | 72 Kg |

tig welding & spoting



Single sided spot tig tool DRT, with fast earth system DRMT

ALUMINIUM



PRIMATEX 130

STEEL



RPD



MIG BRAZE



- PGP 6 0.6mm
- PGP 8 0.8mm
- PGP 10 1.0mm
- UP20
- SG 20
- LANCIA 20
- RU 4068 0.6/0.8mm
- RU 4012 1.0/1.2mm



PPE

Tig Torch Spares

- PET 2.4
- UCT 9.8
- PPET 2.4
- Tungsten

TO 2030 TORCH

TOT 2640 TIG TORCH

- Primafil TI 6 0.6mm 5kg steel wire
- Primafil TI 8 0.8mm 5kg steel wire
- Primafil AS 1 1.0mm aluminium als1 2kg reel
- Primafil AM 1 1.0mm aluminium almg 5 2kg reel
- Primafil AB 1 0.8mm aluminium bronze cual 2kg reel
- Primafil RS 8/2 0.8mm cus13 2kg reel
- Primafil RS 8/5 0.8mm cus13 5kg reel



Prospot Limited - Unit C Riverside Industrial Estate
Atherstone Street - Fazeley - Tamworth - Staffordshire - B78 3RW
Telephone: 01827 254 829 - Fax: 01827 254 832
Email: sales@prospot.co.uk - Web: www.prospot.co.uk